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10. An apparatus for injection molding and in-mold coating an article, said apparatus comprising:
- at least two mold members (12,14) defining a mold cavity (16);
  - means (30) for injecting a molten resin into a mold cavity (16) to form a molded article therein;
  - means (32) for injecting a coating composition into the mold cavity (16) and onto the molded article; and
  - means for determining when at least a surface to be coated of the molded article has reached a modulus sufficient to support said coating composition.

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ART 19 AMDT